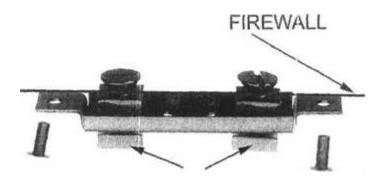
1930-31 Rear Hood Retainer Nut Cage Repair Kit

Part #22392



TEMPORARY NUTS TO HOLD RETAINER & CAGE NUTS IN PLACE TO ALIGN SCREWS

Secure the nut cage to the firewall by tack welding, spot welding or using the enclosed rivets. If using rivets temporarily secure the cage to the firewall. Drill 1/8" holes thru the firewall. Countersink the top of the holes on the firewall. Hold the head of rivet in place with a bucking bar. Use a center punch to spread the tubular rivet hole open, hen with a drift, flatten rivet. Some filing off the rivet may be needed to create a flat surface.



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